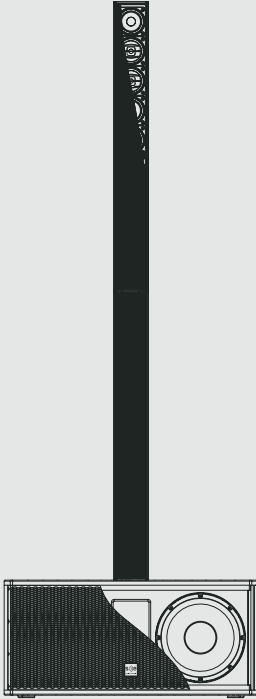




AUDIOTECHNIK

C6

SELF-POWERED COLUMN SYSTEM



MANUAL

THANK YOU FOR CHOOSING s)))e® AUDIOTECHNIK.

We are happy to be the solution for your sound reinforcement needs with our professional loudspeaker systems. The system you have purchased is based on more than 20 years of experience as a speaker manufacturer and more than 40 years as a speaker developer. It is the sum of German precision and Chinese efficiency that guarantees a high-quality and reliable SE AUDIOTECHNIK product.

Please, take the time to carefully read this manual and follow its instructions. It will allow you to get the most out of your product under safe operating conditions and suggest some care instructions leading to long-term endurance. Keep this manual in a safe place for further reference!

If you find any mistakes or have further questions or suggestions, please contact us at **info@se-audiotechnik.de**.

For more information about **SE AUDIOTECHNIK** products, visit our website **www.se-audiotechnik.de**. There you will also find the latest updates to manuals, firmware and technical documents for additional support.

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The content of this document is subject to change without prior notice to improve reliability, function, design or otherwise.

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IMPORTANT SAFETY INSTRUCTIONS

GRAPHICAL SYMBOLS IN THE PRODUCT



The lightning bolt triangle is used to alert the user to the risk of electric shock.



The exclamation point triangle is used to alert the user to important operating or maintenance procedures and instructions.



The CE mark indicates the conformity with the relevant EU directives for safety, health and environmental protection. See the *Manufacturer's Declaration* section.



The CCC mark indicates the conformity with the relevant Chinese directives for safety, health and environmental protection.



The RCM mark indicates the conformity with the relevant Australian and New Zealand requirements for electrical safety, EMC, EME and telecommunications compliance.



THE SGS certification mark indicates conformity with applicable American and Canadian standards.



Symbol indicating that the equipment is for indoor use only.



Symbol for conformity with Directive 2002/96/EC and Directive 2003/108/EC of the European Parliament, on waste electrical and electronic equipment (WEEE).

GRAPHICAL SYMBOLS IN THIS MANUAL



Symbol for important safety information related with the risk of electric shock.



Symbol to alert the user about important operating or maintenance instructions.



Symbol for important concepts and information for a better understanding of the functioning of the product.



Symbol for practical tips and ideas useful to ensure the correct use of the product and improve its operation.



Symbol for an interdiction, which you must follow.



Symbol for confirmation. Example or guide for secure and correct setup. Make sure that the result corresponds to what is described in this manual.

The products described in this manual have been engineered and manufactured to ensure your personal safety. However, **IMPROPER USE CAN RESULT IN POTENTIAL ELECTRICAL SHOCK, FIRE HAZARD AND OTHER HEALTH RISKS.** Always follow the basic precautions listed here to avoid the possibility of serious injury or even death from electrical shock, short-circuiting, damages, fire or other hazards. These precautions include, but are not limited to, the following items in this chapter.



ELECTRICAL SAFETY PRECAUTIONS



DO NOT EXPOSE ANY OF THIS EQUIPMENT TO RAIN OR MOISTURE, DRIPPING OR SPLASHING LIQUIDS. OBJECTS FILLED WITH LIQUIDS, SUCH AS VASES, SHOULD NOT BE PLACED ON THIS APPARATUS.



TO REDUCE THE RISK OF ELECTRIC SHOCK, DO NOT ATTEMPT TO OPEN ANY PART OF THE UNIT. THERE ARE NO USER-SERVICEABLE PARTS INSIDE. REFER SERVICING TO QUALIFIED SERVICE PERSONNEL.



EQUIPMENT DESCRIBED IN THIS MANUAL REQUIRE AC POWER SUPPLY. TO COMPLETELY DISCONNECT THEM FROM THE AC MAINS, DISCONNECT THE POWER SUPPLY CORD PLUG FROM THE AC RECEPTACLE. THE MAINS PLUG OF THE POWER SUPPLY CORD SHALL REMAIN READILY OPERABLE.

OVERHEATING PRECAUTIONS



DO NOT PLACE THIS PRODUCT IN DIRECT SUNLIGHT OR NEAR ANY HEAT SOURCE TO PREVENT OVERHEATING. PROTECTION MAY BE APPLIED AND POWER WILL BE REDUCED UNTIL THE TEMPERATURE RETURNS TO SAFE VALUES. THE SYSTEM MAY SHUT DOWN IF MAXIMUM OPERATING TEMPERATURE IS PERMANENTLY EXCEEDED. ALWAYS ENSURE PROPER AIR CIRCULATION AND PROVIDE SUFFICIENT SHADE. OVERHEATING MAY CAUSE DAMAGES AND LEADS TO POTENTIAL ELECTRICAL SHOCK, FIRE HAZARD AND OTHER HEALTH RISKS.

NOISE EXPOSURE PRECAUTIONS



PRODUCTS DESCRIBED IN THIS MANUAL CAN RADIATE HIGH SOUND PRESSURE LEVELS (SPL), WHICH CAN LEAD TO IRREVERSIBLE HEARING DAMAGE. SE AUDIOTECHNIK RECOMMENDS TO RESPECT THE TIMES OF EXPOSURE TO HIGH SPL.

Noise level (dBA)	85	94	97	112	127
Max. recommended exposure time per 24 hours	8 hrs.	1 hr.	30 min.	56 sec.	1 sec.

Noise exposure recommendations according to US National Institute for Occupational Safety and Health (NIOSH).

IMPORTANT SAFETY INSTRUCTIONS

- Keep these instructions and head all warnings.
- Read and Follow thoroughly all instructions.
- Use the product only for the purpose intended by the manufacturer.
- Use the product only if you are familiar with the product and its application.
- Observe applicable rules and regulations at the place of use.
- Do not use this apparatus near water.
- Clean only with a dry cloth. Disconnect the device from the AC outlet before cleaning. Do not use paint thinners, solvents, cleaning fluids, or chemical-impregnated wiping cloths.
- Do not block any ventilation openings.
- Install in accordance with the manufacturer's instructions.
- Do not install near any heat sources such as radiators, heat registers, stoves or other apparatus (including amplifiers) that produce heat.
- Do not defeat the safety purpose of the grounding-type plug. A grounding-type plug has two blades and a third grounding prong. The third prong is provided for your safety. If the provided plug does not fit into your outlet, consult an electrician for replacement of the obsolete outlet.
- Protect the power cord from being walked on or pinched particularly at plugs, convenience receptacles, and the point where they exit from the apparatus.
- Unplug this apparatus during lightning storms or when unused for long periods of time.
- Use the mains plug to disconnect the apparatus from the mains.
- If the equipment has been exposed to strong fluctuations in temperature (for example, after transport), do not switch it on immediately. Moisture and condensation could damage the equipment.
- Keep away from objects which may be impaired by an external magnetic field. To avoid the damage of equipment such as computers, video monitors and magnetic data carriers, they should be located at least 1 meter away.
- Only use safety pins, attachments, accessories and adapters specified and/or provided by the manufacturer.
- Servicing must be done by qualified service personnel only. This is required when the product has been damaged in any way, such as liquid has been spilled or objects have fallen into the apparatus, power-supply cord and plug damages, the apparatus has been exposed to rain or moisture, does not operate as intended, or has been dropped.
- Do not insert your fingers, hands or any other objects into any gaps or openings of the device.
- When this product reaches its end of life, take it to a collection point designated by local authorities. The separate collection and recycling of your product at the time of disposal will help conserve natural resources and ensure that it is recycled in a manner that protects human health and environment.

SPECIFIC SETUP & OPERATION SAFETY INSTRUCTIONS

1. This product is **NOT** intended to be suspended on chains or ropes.
2. Do **NOT** use handles or other methods to suspend the system, serious injuries can be the result!
3. Make sure that the equipment is installed securely and cannot fall down.
4. Do not cover the metal panel at the rear side of the subwoofer, as it serves as a heat sink for the system amplifier. Keep a minimum distance of 50 cm to any other object for sufficient airflow.

PACKAGE CONTENTS

The packaging of the **C6 SELF-POWERED COLUMN SYSTEM** includes:

- 1 Array Column
- 1 Support Column
- 1 Subwoofer
- 1 AC power cord with powerCON® connector
- 1 Manual
- 1 QC PASS card
- 1 Warranty card

Please inspect your product packaging before unboxing it. If it has been damaged during shipping, unbox the product and check for any visual damage before using it. Notify the shipping company immediately and contact your SE AUDIOTECHNIK dealer or support center for help and assistance.

Finally, save the shipping carton as evidence for the possible claim, which can be requested only by you. We also recommend to keep all the packing materials and contents for transportation and storage.

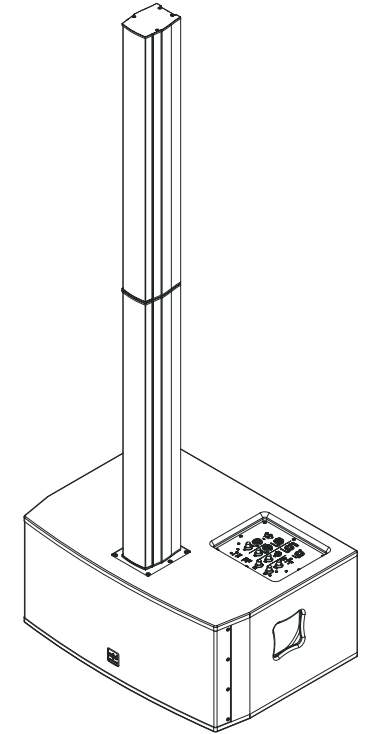


Figure 1. C-Line C6

INTRODUCTION

The **C6 self-powered column system** is an expandable PA or monitor system with versatile connectivity and direct control via the built-in mixer. This column speaker system with its elegant and unobtrusive design delivers a great sound for speech and music reproduction at small and medium-sized venues and installations with an audience of up to a few hundred listeners. C6 provides a variety of audio inputs, such as Bluetooth®, Mic, Line and Hi-Z.

The subwoofer enclosure features two 10" woofers and serves as a stable base for the columns. The column consists of six 3.5" full-range drivers and two co-axial 3.5" speakers with 0.5" compression drivers. Three amplifiers with a total power of 1,500 W and an integrated DSP allow this versatile system to deliver up to 126 dB SPL. With the carefully selected and crafted speakers, the C6 column system provides a frequency range from 50 Hz up to 21 kHz.



Figure 2. C-Line C6 and C6 SE

FEATURES

- Self-powered column system
- Plug & Play setup
- Build-in mixer
- Bluetooth® audio streaming
- Mono or Stereo configuration
- Suitable for PA or monitor applications
- Elegant and unobtrusive design
- Digital signal processing
- Expandable with dedicated subwoofer (C6 SE)

INTENDED USE

The C6 is a professional plug and play column speaker system for indoor use. The modular structure and the possibility to set up a mono or stereo configuration and to extend the system with additional dedicated subwoofers, makes the C6 suitable for PA, monitoring and install applications.

C6 ELEMENTS

- 1**
8x 3.5" Midrange speakers
2x 0.5" Compression drivers
 coaxially mounted with waveguide on two of the 3.5" speakers
- 2**
Multi-pin connectors
 Quick and easy setup without any additional wiring.
- 3**
Built-in mixer and amplifier
 Audio inputs and audio outputs with dedicated level adjustment.
 System settings.
 Class-D amplification with 48 kHz/24-bit DSP and a total of 1,500 W.
- 4**
2x 10" Subwoofers
 Symmetric bass-reflex design.

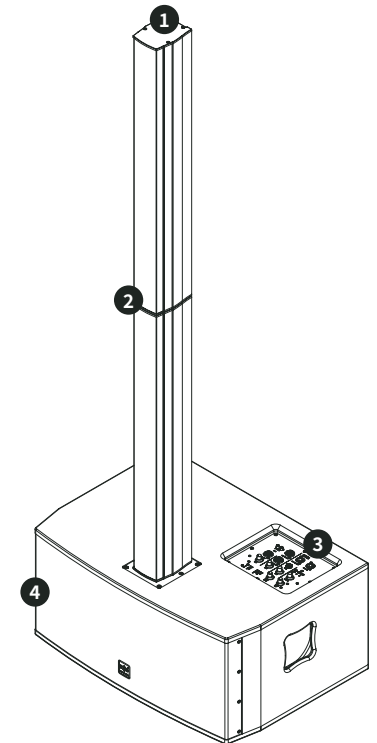


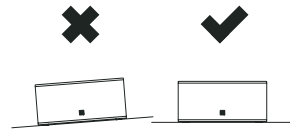
Figure 3. C-Line C6 elements.

QUICK START GUIDE

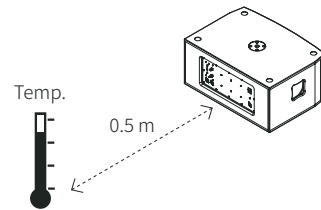
This guide briefly describes the main steps of setting up C6 self-powered column system.

PRECAUTIONS

The subwoofer of C6, as well as the subwoofer extension C6 SE must be placed on level ground, standing on its rubber feet.



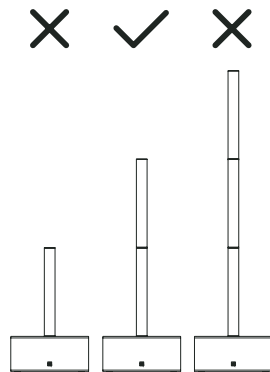
Ensure adequate cooling during operation with a minimum distance of 50 cm between the subwoofer's back panel and other objects such as walls.



Always turn on the C6 system last and turn it off first to avoid damaging the speakers.



Never assemble the system with other than the intended two C-Line C6 columns.



ASSEMBLY

- 1 Place the subwoofer at the desired location.
- 2 Slide the support column's metal pins in the four corresponding slots located at the subwoofer's top. The multi-pin connectors will couple automatically.
- 3 Plug the array column in the support column similar to the instructions of step 2.

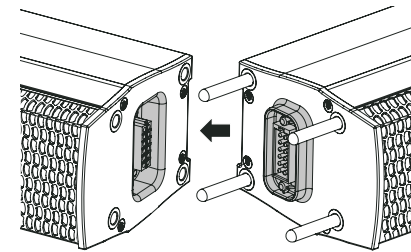


Figure 5.
C-Line C6 pins connectors.

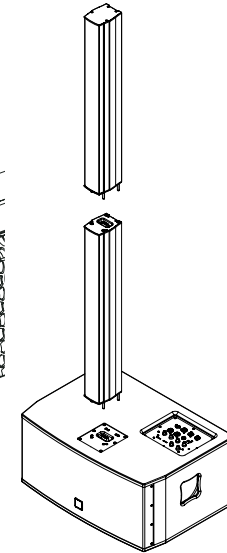


Figure 4a.
C-Line C6 system assembly.
Step 2 and step 3.

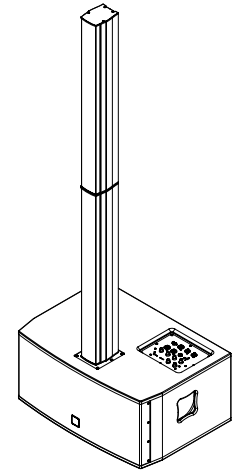


Figure 4b.
Assembled
C-Line C6 system.



Do not wobble the columns too strongly during assembly or disassembly, as this may cause damage to the product.



The metal pins and their slots are precisely fitting. You might find it hard to plug and unplug the columns at first, but this will become easier over time.

MINIMUM AUDIENCE DISTANCE

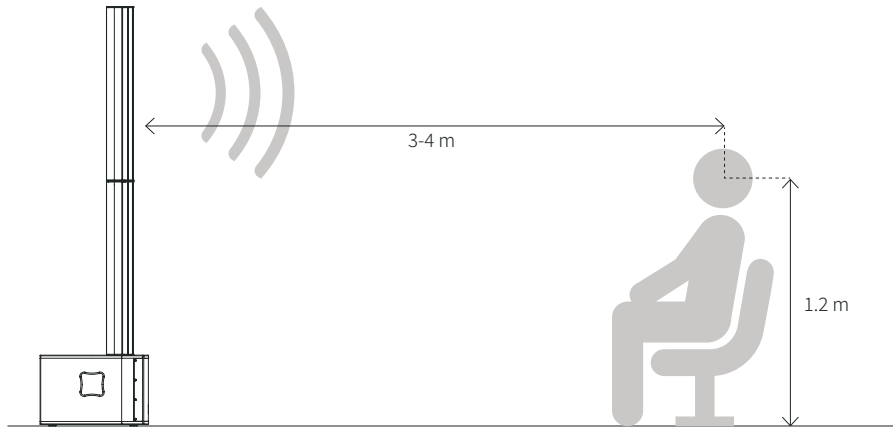


Figure 6. C-Line C6 minimum distance to audience.



The ear level height of seated audiences is around 1.2 m in average. In the setup shown above the recommended min. distance between the C6 system and the listeners should be no less than 3-4 meters.

USER INTERFACE

REAR PANEL

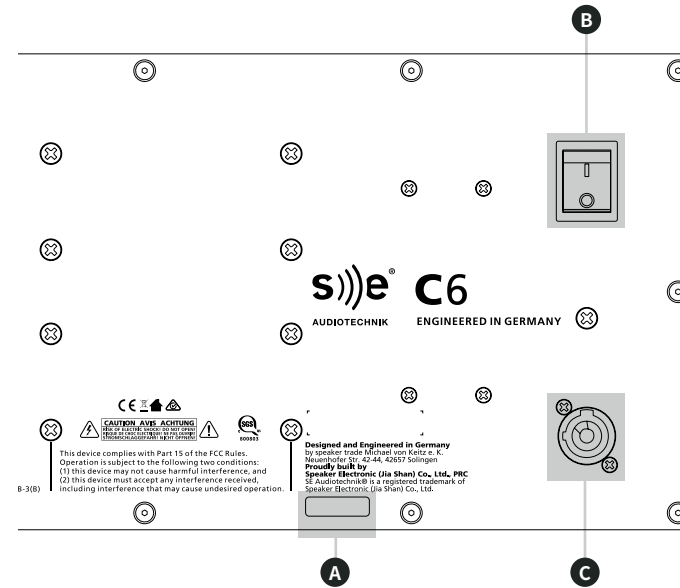


Figure 7. C-Line C6 rear panel.

A PRODUCT SERIAL NUMBER

This code helps to identify your product. This code is also required for customer support.

B POWER SWITCH

Turns the system on/off.



C powerCON® SOCKET

Plug in the mains cable here. To lock the connector, twist it clockwise.

CONTROL PANEL: CONNECTIVITY

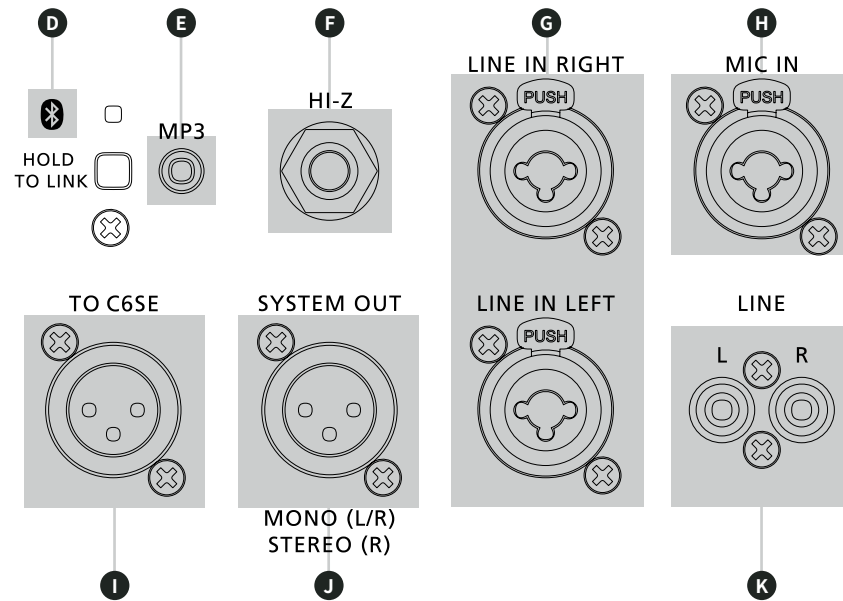


Figure 8. C-Line C6 control panel connectivity.

D BLUETOOTH® 4.0 AUDIO

Enables pairing of Bluetooth® devices.

E MP3

3,5 mm TRS jack
Input for mobile playback devices, like MP3 players, smart phones, tablets.

F HI-Z

6,5 mm TS jack
Input for high impedance sources, like electric guitars or acoustic guitars with pickups.

G LINE IN RIGHT/LEFT

XLR-3/6,35 mm TRS combo jack
Input for line level signals.

H MIC IN

XLR-3/6,35 mm TRS combo jack
Input for dynamic microphones.

I TO C6SE

XLR-3
Processed line out to connect a subwoofer extension.

J SYSTEM OUT

XLR-3
Mode dependent line out. In MONO mode, L/R signal is summed. In STEREO mode, only the R signal is output.

K LINE

RCA jacks
Input for unbalanced playback sources.

CONTROL PANEL: CONTROLS AND INDICATORS

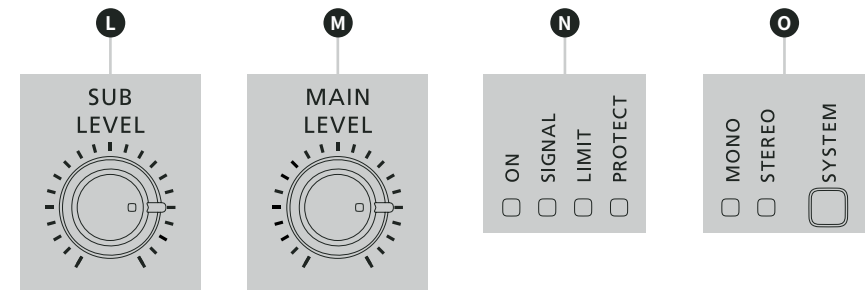


Figure 9a. C-Line C6 control panel.

L SUB LEVEL

Adjusts the subwoofer volume relative to the main volume.

M MAIN LEVEL

Adjusts the total system volume.

N MAIN INDICATORS

ON LED

Green color, indicates that the system is turned on.

SIGNAL LED

Green color, flashes according to the input signal level.

LIMIT LED

Red color, indicates that the DSP limiter is working.

PROTECT LED

Indicates that the system has shut down to protect its components from damage. The amplifier output is muted automatically.

O SYSTEM MODE

MONO LED

Green color, indicates the system is running in mono mode.

STEREO LED

Green color, indicates the system is set up in stereo mode.

SYSTEM PUSH BUTTON

Press this button to toggle between mono and stereo mode.

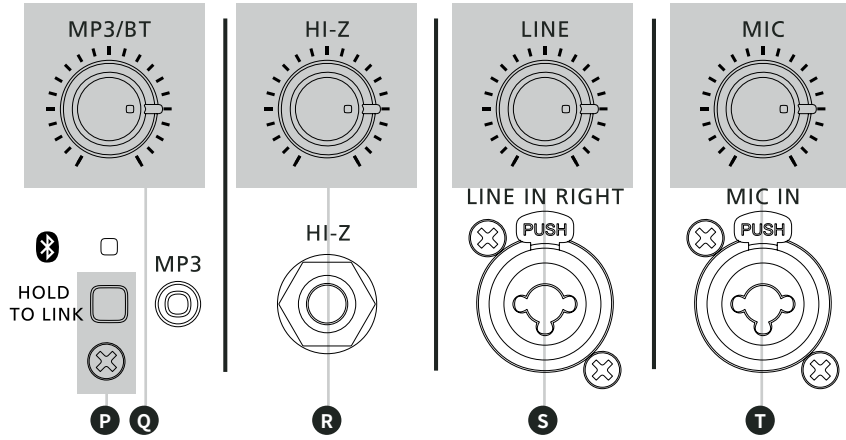


Figure 9b. C-Line C6 control panel.

- P BLUETOOTH***
BLUETOOTH LED
A constant blue color indicates operation.
A flashing blue color indicates active pairing mode.
 - Q MP3/BT**
Adjusts the 3.5 mm jack and Bluetooth® signal levels at the same time.
 - R HI-Z**
Adjusts the Hi-Z input level.
 - T MIC**
Adjusts the microphone input level/Gain.
- HOLD TO LINK**
Push this button for pairing or cancelling an active Bluetooth® connection.
- S LINE**
Adjusts the Line input level.

WIRING

C-Line self-powered systems use powerCON® connectors for the mains power. Figure 10 shows how to plug-in and connect these wires.

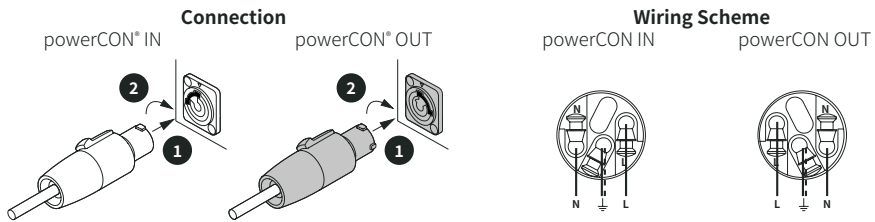


Figure 10. PowerCON® plug-in and wiring scheme.

- 1 Plug in the powerCON® cable connector into the powerCON® chassis connector.
- 2 Turn the powerCON® cable connector clockwise until it is locked.

Additionally, they use XLR-3 connectors to input and pass audio signals. They follow the plug-in and configuration scheme below:

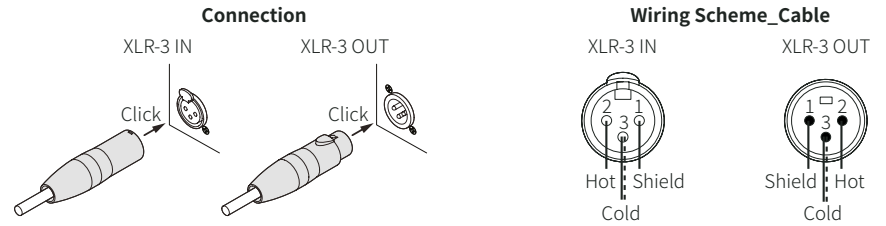


Figure 11. XLR-3 plug-in and wiring scheme.

C-Line self-powered systems are also equipped with COMBO-connectors for certain signal connections. These connectors consists of a combination of a TRS connector and a XLR-3 female connector. This enables you to use either a TRS-type cable or a XLR-type cable to connect to the input of the system.

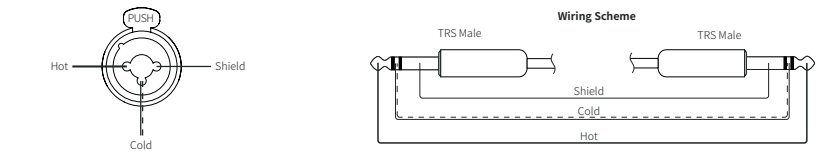


Figure 12a. COMBO-Connector (XLR + TRS).

Figure 12b. TRS-type cable wiring scheme.

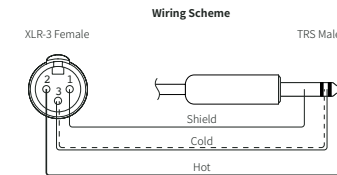


Figure 12c. TRS-type to XLR-type cable wiring scheme.

BLUETOOTH®

The C6 provides Bluetooth® connectivity for wireless audio streaming. You can follow the outlined steps to establish a Bluetooth® connection with your compatible device.

1 POWER ON the C6 system. The **BLUETOOTH® LED** emits a constant blue light indicating that the module is operational.

2 Press and hold the pairing button "**HOLD TO LINK**" for at least 3 seconds.

As soon as the module is ready for pairing, the **BLUETOOTH® LED** starts flashing. The time frame for pairing is approximately 90 seconds.

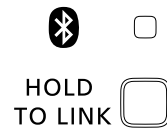


Figure 13. C-Line C6 Bluetooth® pairing.

3 Check your audio source device's available Bluetooth® connections for "SE-C6" and initiate pairing. When successfully paired the **BLUETOOTH® LED** emits a constant blue light again.



Each time you power on the C6 column system, it will try to re-establish a connection with the previous paired device.



Make sure that your device is compatible with Bluetooth® v4. Profiles: A2DP v1.2 & AVRCP v1.4

C6 STEREO SETUP

The C6 column speaker system can be configured as a stereo system. By using two C6 systems on both sides of the stage to address the audience, on stage as side-fill for the performers, or in installation applications such as bars, entertainment venues and museums, you can benefit from the audio sensation that stereo speaker systems are able to achieve.

1 Place both subwoofers at the desired locations and add the column modules to each one as described in the assembly chapter.

2 Set both units to **STEREO MODE**.

3 Decide on one unit being the master and the other one being the slave. Turn the slave's **MAIN LEVEL** to maximum.

4 Use a XLR cable and connect the master's **SYSTEM OUT** to the slave's **LINE IN**.

5 Connect the blue end of a powerCON® cable into the **POWER IN** socket on each unit's rear side panel and connect both cables to the mains outlet.

6 Connect your audio sources to the mixer. Make sure **MAIN LEVEL** of the master unit is fully turned down. Power on the system. Now you are ready to adjust all levels to your preference and to run the show.



Turn down the respective level when you plug in or unplug any audio signal cable. Always turn down the MAIN LEVEL before powering on or powering off C6 column system. This helps to prevent sudden loud sound exposure and possible hearing damages.

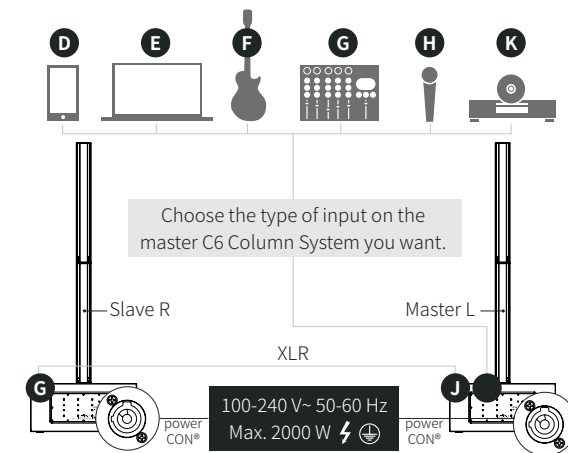


Figure 14. C-Line C6 stereo setup.

SPECIFICATIONS

TECHNICAL SPECIFICATIONS

ACOUSTICAL	
Frequency range (-3 dB) ¹	50 Hz - 21 kHz
Coverage angles (-6 dB) [H x V]	120° x 25°
Maximum Peak SPL ²	126 dB
System type	3-way, self-powered
Crossover frequency	250 Hz (LF/MF), 3 kHz (MF/HF)
Transducers	2x 10" woofer with 2.5" voice coil, 6x 3.5" full range driver with 1" voice coil, 2x 3.5" full range driver with 1" voice coil, 2x 0.5" compression tweeter with 1" voice coil coaxially mounted with waveguide.
Enclosure type	Subwoofer: bass reflex enclosure; Columns: closed cabinet
AMPLIFICATION	
Type	Class-D with SMPS (LF, MF); Class-A/B (HF)
Total power ³	1500 W
Output power per channel ⁴	LF: 800 W, MF: 600 W, HF: 100 W
Protection	Short circuit, Overheating, Overcurrent, Limiter
Indicators	Power on, Signal, Limit, Protect, Mono/Stereo
Connectors	Microphone input: 1x XLR combo jack; Line input: 2x XLR combo jack, balanced; 2x RCA jack, unbalanced; Hi-Z input: 1x TS jack, unbalanced; MP3 input: 1x 3.5mm TRS jack, stereo unbalanced; Bluetooth* streaming: BT version 4.0 System Out output: XLR, balanced; mono mode: mono summing L+R; stereo mode: signal right (R) subwoofer output: XLR female, balanced; processed signal for routing to complementary subwoofer Power connector: powerCON* 20A
Wiring	Pin layout XLR: Pin 2: Signal+; Pin 3: Signal-; Pin 1: Shield Pin layout TRS: Tip: Signal+; Ring: Signal-; Shaft: Shield Pin layout stereo TRS: Tip: Left; Ring: Right; Shaft: Shield Pin layout powerCON*: Pin N: Neutral; Pin L: Conductor; Pin E: Earth, Ground
Operating voltage range	100 – 240 VAC, 50/60 Hz
Input sensitivity	0 dBu
DSP	48 kHz/24 bit with extended dynamics, Processing latency: 1.1 ms
Connectivity	Bluetooth* Version 4.0; A2DP v1.2 (SBC Codec), AVRCP v1.4
Processing	Crossover, Limiter, EQ, Level
User controls	Power: On/Off switch System Level: Main Level; Subwoofer Level Input Level: Microphone; Line; Bluetooth*/MP3; Hi-Z System Configuration: Bluetooth* Pairing button; Stereo/Mono Mode switch
MECHANICAL	
Product dimensions [H x W x D] (Including rigging)	347 x 750 x 532 mm Subwoofer 855 x 100 x 129 mm Columns
Net weight	35.5 kg Subwoofer, 10.6 kg Columns
Packaging dimensions [H x W x D]	433 x 830 x 615 mm Subwoofer 980 x 380 x 190 mm Columns
Total weight	38 kg Subwoofer, 13.2 kg Columns
Cabinet	Subwoofer: Plywood, Columns: Aluminum
Cabinet finishing	Black polyurea coating; powder coating
Grille	Powder coated perforated steel
Hardware	2 side handles embedded in cabinet; Rubber feet
Rigging	4-point connector for mounting the lower speaker columns on the subwoofer; 4-point connector for mounting the upper speaker column on the lower speaker column
ACCESSORIES	
C6 TD	Transport Dolly for C6 or C6 SE
C6 FC	Flightcase for C6 or C6 SE

¹ Whole space, 1 W / 1m

² Calculated Max. Peak SPL = Sensitivity + 10log₁₀(output power)

³ Total power value is the sum of all individual channel output power

⁴ According to EIA-426B Standard

MECHANICAL DRAWINGS

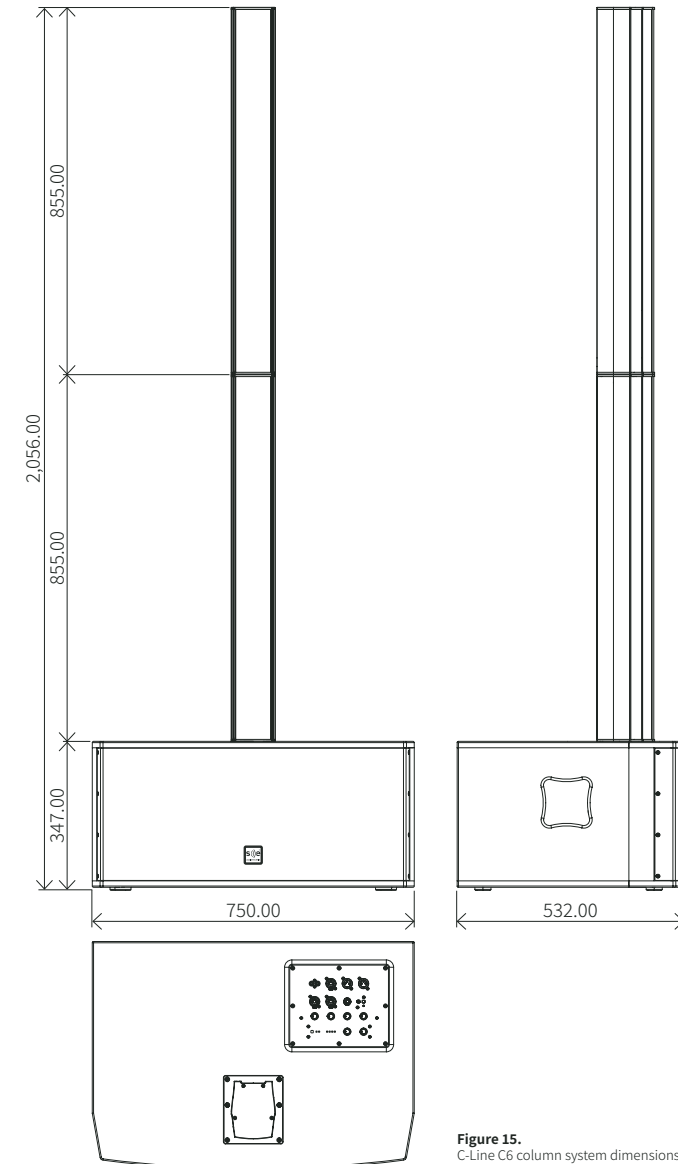


Figure 15.
C-Line C6 column system dimensions.

MANUFACTURER'S DECLARATIONS

WARRANTY

SE AUDIOTECHNIK gives a warranty of 4 years on SE AUDIOTECHNIK products. The warranty period begins with the purchasing date. The warranty applies to material or production defects that occur. Defective components or products will be repaired or replaced free of charge by SE AUDIOTECHNIK at its own sole and exclusive discretion during the warranty period.

NOTE

SE AUDIOTECHNIK does not guarantee the uninterrupted and fault-free operation of the products.

The warranty does not apply:

- For wear parts and natural abrasion.
- For damage, defects or malfunctions caused by improper use or use for other than the intended purpose.
- For damage, defects and malfunctions caused by the use of force or environmental conditions.
- For unauthorized repair efforts.

REQUESTING WARRANTY SERVICES

The request for warranty service can be submitted to SE AUDIOTECHNIK or to the dealer from whom the SE AUDIOTECHNIK products were purchased.

Contact details S)E AUDIOTECHNIK

SE AUDIOTECHNIK Head office
Neuenhofer Straße 42-44
42657 Solingen
Germany
Phone +49 212 382 26-0
E-Mail info@se-audiotechnik.de

In order to claim warranty service, you must provide proof of purchase and allow SE AUDIOTECHNIK to examine the warranty claim (e.g. sending in the products, examination at an authorized partner). Without proof of purchase, the provision of a warranty service can be rejected.

IMPORTANT NOTE

Your statutory warranty rights are not affected by this warranty. Furthermore, this warranty has no influence on any agreements you may have concluded with a dealer.

LIMITATION OF LIABILITIES

SE AUDIOTECHNIK is not liable for personal injury, material damage or claims resulting from inappropriate, dangerous or incorrect use of the products.

EU DECLARATION OF CONFORMITY

This device complies with the fundamental requirements and other relevant specifications of the directives of the European Union. The detailed declaration and the list of these directives and harmonized standards are provided on the website <https://se-audiotechnik.de/>. Included are all product variants, as long as they comply with the original technical design and have not been subsequently modified mechanically, electrically or in their original condition.

CORRECT DISPOSAL OF PRODUCTS (ELECTRICAL WASTE)

(Applicable in the European Union and other European countries with separate waste collection systems).

SE AUDIOTECHNIK products must not be disposed of with other waste at the end of their service life to avoid possible harm to the environment or human health.

Private users can contact either the dealer from whom they purchased the products or the local authority for information on environmentally friendly disposal. Commercial users can contact their supplier, if they have any questions about disposal.

DECLARATION ON WEEE POLICY

SE AUDIOTECHNIK products are designed and manufactured with high quality materials and components that are intended to be recyclable and/or reusable.

SE AUDIOTECHNIK is WEEE registered in accordance with WEEE policy.

LICENSES AND COPYRIGHT

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